

### SURFACE MOUNT CRYSTAL

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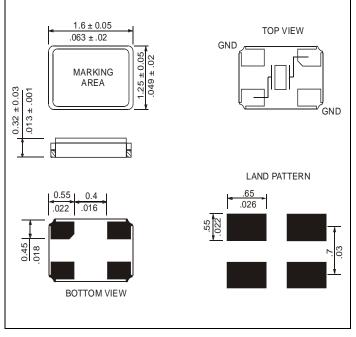
## R1612-32.000-9-F-1010-TR

#### **SPECIFICATIONS**

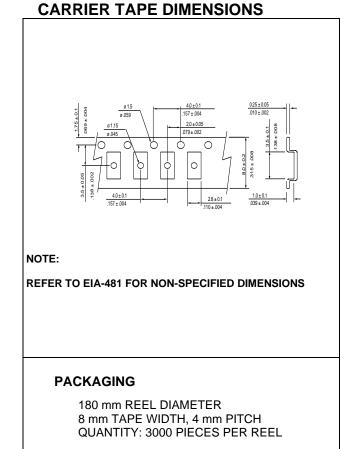
PARAMETER	VALUE
FREQUENCY	32.000 MHz
MODE OF OSCILLATION	AT CUT, FUNDAMENTAL
FREQUENCY TOLERANCE AT 25°C	±10 PPM
FREQUENCY STABILITY OVER TEMPERATURE	±10 PPM
OPERATING TEMPERATURE RANGE	-10°C TO +60°C
STORAGE TEMPERATURE RANGE	-40°C TO +90°C
AGING	±2 PPM PER YEAR
LOAD CAPACITANCE	9 pF
EQUIVALENT SERIES RESISTANCE	150 ohms
SHUNT CAPACITANCE	5.0 pF MAXIMUM
DRIVE LEVEL	50 µW MAX
REFLOW CONDITIONS	260°C ±5°C FOR 10s MAXIMUM



# **MECHANICAL SPECIFICATION**



Revision: A Initial Release Approval By: FP Date: 25 July 2013



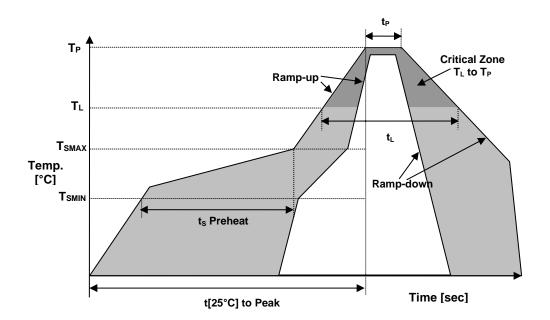
IN ACCORDANCE WITH EIA-481



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## • REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T <sub>SMIN</sub>	150°C
Temperature Max Preheat	T <sub>SMAX</sub>	200°C
Time (T <sub>SMIN</sub> to T <sub>SMAX</sub> )	ts	60-180 sec.
Temperature	TL	217°C
Peak Temperature	T <sub>P</sub>	260°C
Ramp-up rate	R <sub>UP</sub>	3°C/sec max.
Ramp-down rate	R <sub>DOWN</sub>	6°C/sec max.
Time within 5°C of Peak Temperature	t <sub>P</sub>	10 sec.
Time t[25°C] to Peak Temperature	t[25°C] to Peak	480 sec.
Time	tL	60-150 sec.

## ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS	6/6 LEAD FREE
REACH SVHC	COMPLIANT
HALOGEN-FREE	COMPLIANT
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Au



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